

Fig. 1

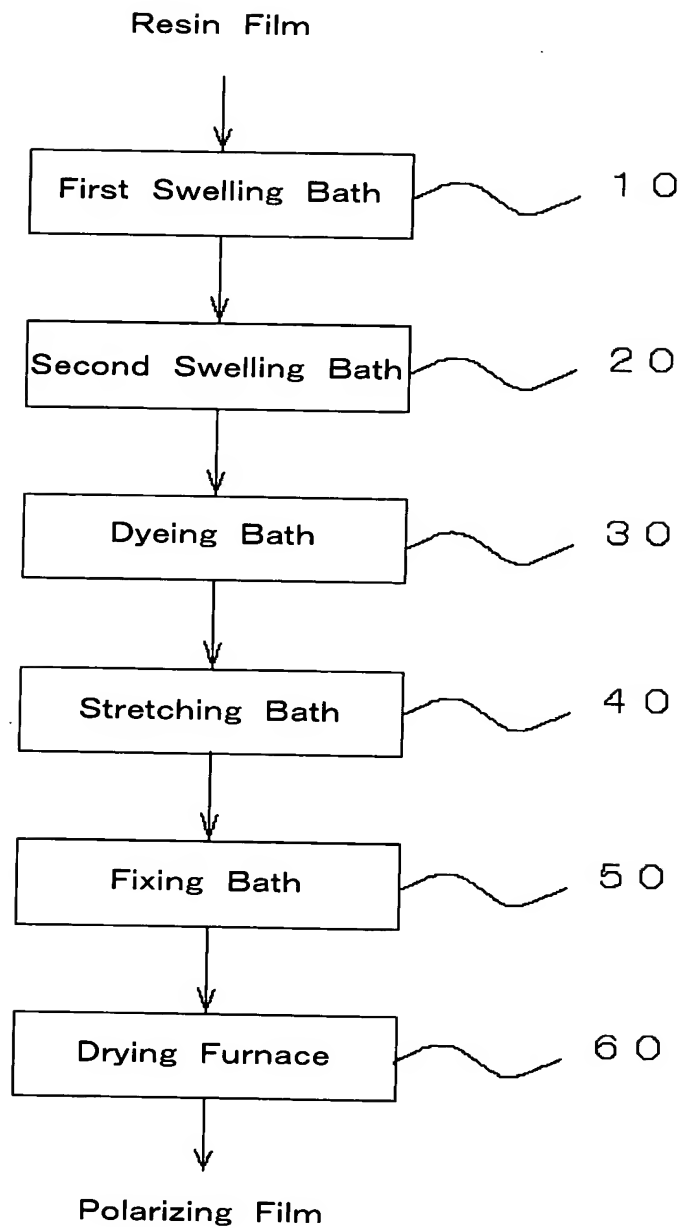
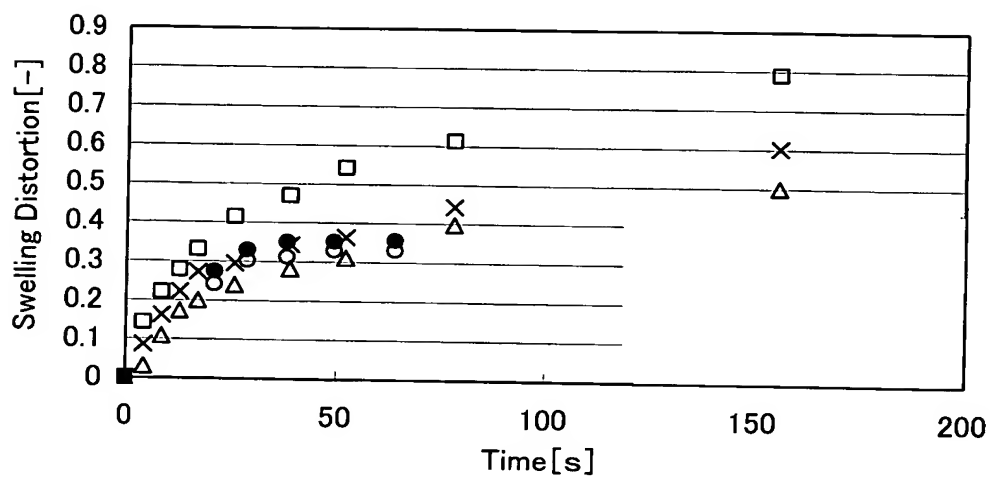


Fig. 2



△ Comparative Example 1: 28°C single bath process

× Comparative Example 2: 40°C single bath process

□ Comparative Example 3: 50°C single bath process

○ Example 1: 40°C for 21 seconds and second bath at 28°C

● Example 2: 50°C for 21 seconds and second bath at 28°C